

**Kindly add the following new claims:**

6.(NEW) Equipment in accordance with claim 2, characterised in that the gas is supplied through the permeable material (through 12) in the area closer to the plate 19, while the oil is supplied through the material in the area further from (through 11) the plate (19).

7.(NEW) Equipment in accordance with claim 3, characterised in that the gas is supplied through the permeable material (through 12) in the area closer to the plate 19, while the oil is supplied through the material in the area further from (through 11) the plate (19).

8.(NEW) Equipment in accordance with claim 2, characterised in that a drainage bore or channel (29) is provided in the upper part of the mould cavity to drain out excess gas.

9.(NEW) Equipment in accordance with claim 3, characterised in that a drainage bore or channel (29) is provided in the upper part of the mould cavity to drain out excess gas.

10.(NEW) Equipment in accordance with claim 4, characterised in that a drainage bore or channel (29) is provided in the upper part of the mould cavity to drain out excess gas.